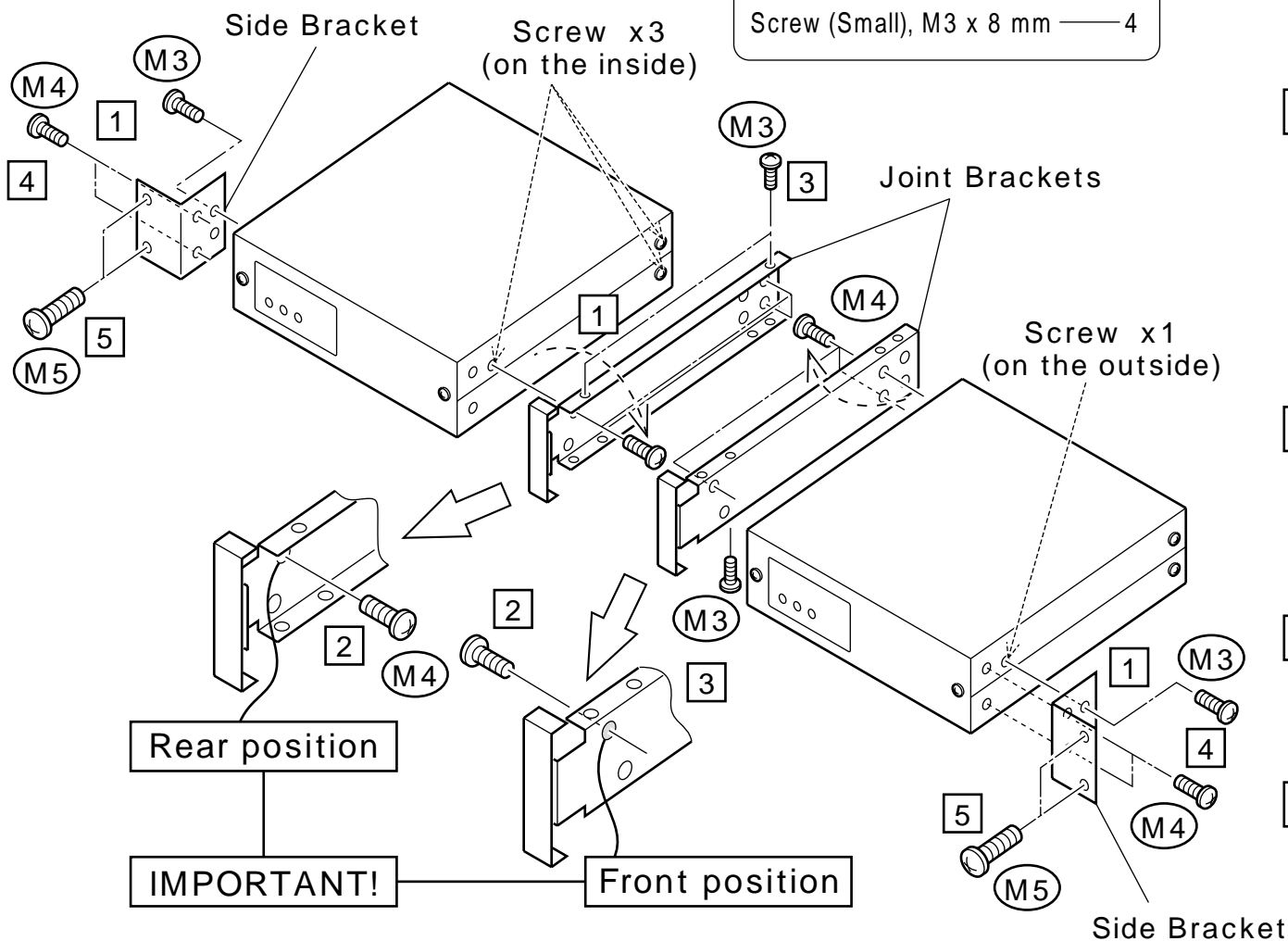


VN-A1U Combining and Rack-mounting the two VN-A1U Units (VN-BK11)

Provided Accessories

Joint Bracket	2
Side Bracket	2
Screw (Large), M5 x 10 mm	4
Screw (Medium), M4 x 10 mm	4
Screw (Small), M3 x 8 mm	4



Procedure

- 1 Remove the mounting screws from the side panels of the VN-A1U units.
(Note)
From each unit, remove all the 3 screws from the front and back of the inside panel.
From each unit, remove the 1 screw from the front of the outside panel. (A total of 8 screws)
- 2 Attach the Joint Brackets.
(Note)
The attachment holes are different for the left and right units.
IMPORTANT
Use the rear hole of the left unit and the front hole of the right unit.
Use 6 of the 8 screws removed in 1.
- 3 Combine the left and right units using the Joint Bracket.
 - Tighten the 4 provided screws (Small: M3) in the 4 positions at the top and bottom of the Joint Brackets.
- 4 Attach the Side Brackets.
 - Attach the Side Brackets using the 4 provided screws (Medium: M4) and the remaining 2 of the 8 screws removed in 1.
- 5 Rack-mount the VN-A1U unit.
 - Fix the units to the rack using the provided 4 screws (Large: M5).